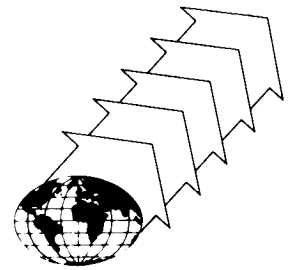


Technical Bulletin



**TOMORROW'S
MANUFACTURING
LEADERSHIP
TODAY**

Bulletin Number: 356 Revision Number: R-01
Release Date: April 20, 1988 Revision Date: June 18, 1992

SUBJECT: Back-Up Plate, T-Handle

MODELS AFFECTED: All DNCB venders with T-Handle separate from coin insert. (See page 1.)
All Pepsi Magnum Circular venders prior to 0001-3101. (See page 2.)
All Pepsi Magnum (Flat) venders. (See page 2.)

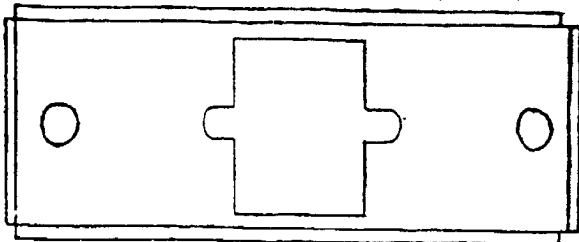
REASON: To provide a Back-Up Plate for the T-Handle to increase its strength.

ALL DNCB VENDERS

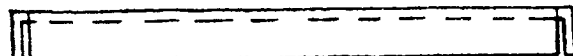
EXCEPTION: Will not fit venders that have the T-Handle mounted in the Coin Insert.

BEGINNING SERIAL NUMBER: Beginning serial number 0001-3068 and up the Back-Up Plate is factory installed.

PARTS NEEDED: 1 - 455,050,260.03 Back-Up Plate
2 - 900,201,170.01 Carriage Bolts, 1/4" - 20 x 1"



Back-Up Plate (Front View)



(Top View)

TO INSTALL:

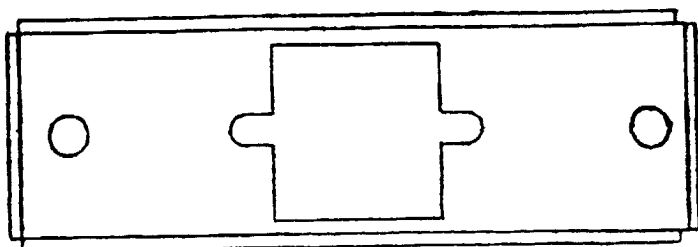
1. Remove the two (2) nuts and carriage bolts holding the T-Handle and T-Handle body in place.
2. Install the two (2) new, one (1") inch, carriage bolts.
3. Place the Back-Up Plate inside and against the main door over and in line with the T-Handle and T-Handle body.
4. Place the two (2) nuts removed in step one (1) on the carriage bolts and tighten.
5. Test the T-Handle for proper locking and opening.

ALL PEPSI MAGNUM CIRCULAR VENDERS PRIOR TO 0001-3101
ALL PEPSI MAGNUM (FLAT) VENDERS

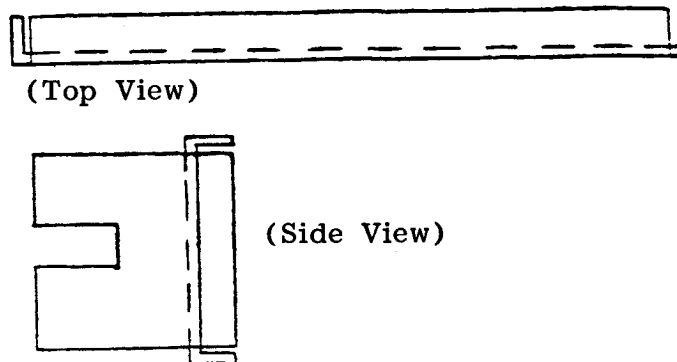
BEGINNING SERIAL NUMBER:

Beginning serial number 0001-3068 and up the Back-Up Plate is factory installed.

PARTS NEEDED: 1 - 399,050,260.03 Back-Up Plate, T-Handle Pepsi
2 - 900,201,170.01 Carriage Bolt, 1/4" 20 x 1"



Back-Up Plate Pepsi
(Front View)



(Top View)

(Side View)

TO INSTALL:

1. Remove the two (2) nuts and carriage bolts holding the T-Handle and T-Handle body in place.
2. Install the two (2) new, one (1") inch, carriage bolts.
3. Place the Back-Up Plate inside and against the main door over and in line with the T-Handle and T-Handle body.
4. Place the two (2) nuts removed in step one (1) on the carriage bolts and tighten.
5. Test the T-Handle for proper locking and opening.